

Work Order ID 159408

Tuesday, April 11, 2017 7:22:38 AM

159408

Page 1

Item ID: D412-760-011 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Cabin Floor Protector
Start Date: 4/12/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 4/19/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: SCHEDULED

Approvals: Process Plan: **DAS 21** Date: **APR 11 2017** Tooling: Date: Run Start ***NR1***
QC: **9-89** Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D412-760	G

DAS 6 9-89

100	Document Control	0.00	APR 11 2017
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100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D412-760-011 CHG002

DAS 28 9-89**APR 20 2017**

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

APR 12 2017**DAS 6 9-89****DAS 27 9-89**

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.03

Quality Control

DAS 28 9-89**APR 20 2017**

Work Order ID 159408***159408***

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Start Date: 4/12/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 4/19/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: SCHEDULED

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-760-011 Location: F6049 F9040								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.10							
Quality Control									

DAS 228 99-89
DAS 27 9-89
APR 20 2017
DAS 21 9-89
MAY 04 2017
DAS 21 9-89
MAY 04 2017

Picklist Print

Tuesday, April 11, 2017 7:22:47 AM

Page 1

Work Order ID: 159408

159408

Parent Item: D412-760-011

D412-760-011

Parent Item Name: Cabin Floor Protector

Start Date: 4/12/2017

Required Date: 4/19/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 07.07.05 new issue EC
IPP Rev:B 08-08-20 revB as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3574-1 *D3574-1* Cabin Floor Protector		Manufactured	No			110	Each	1.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>					
				PK	158745			1					
								1					
D3574-2 *D3574-2* Cabin Floor Protector		Manufactured	No			110	Each	1.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>					
				PK	158760			1					
								1					
D3575-1 *D3575-1* Cargo Floor Protector		Manufactured	No			110	Each	1.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>					
				PK	158749			1					
								1					
D3575-2 *D3575-2* Cargo Floor Protector		Manufactured	No			110	Each	1.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>					
				PK	158754			1					
								1					

DAS
28
9-89

DAS
28
9-89

DAS
28
9-89

DAS
28
9-89

DAS
6
27
9-89

DAS
6
27
9-89

DAS
6
27
9-89

DAS
6
27
9-89

159914

APR 12 2017

APR 12 2017

APR 12 2017

APR 12 2017

Picklist Print

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Work Order ID: 159408

159408

Parent Item: D412-760-011

D412-760-011

Parent Item Name: Cabin Floor Protector

Start Date: 4/12/2017

Required Date: 4/19/2017

Start Qty: 1.00

Required Qty: 1.00

D3580-1 Manufactured No

110 Each 37.0000 6 6

D3580-1

Joggle Bracket

DAS
28
9-89

**

APR 12 2017

DAS
6
27
9-89

Location	Loc Qty	Loc Code
ST040	37	
155283	9	
156262	28	

6

D3628-1 Manufactured No

110 Each 456.0000 14 14

D3628-1

Washer, Cupped

DAS
28
9-89

**

APR 12 2017

DAS
6
27
9-89

Location	Loc Qty	Loc Code
FG	10	
83587	10	
ST043	196	
151898	196	
ST051A	250	
151898	250	

14

D3628-3 Manufactured No

110 Each 134.0000 6 6

D3628-3

Cupped Washer

DAS
28
9-89

**

APR 12 2017

DAS
6
27
9-89

Location	Loc Qty	Loc Code
ST043	134	
148674	134	

6

MS24694-S100 Purchased No

110 Each 66.0000 6 6

MS24694-S100

Flat Head Screw

DAS
28
9-89

**

APR 12 2017

DAS
6
27
9-89

Location	Loc Qty	Loc Code
ST283	66	
m135864	66	

6

Picklist Print

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Parent Item: D412-760-011

D412-760-011

Parent Item Name: Cabin Floor Protector

Start Date: 4/12/2017

Required Date: 4/19/2017

Start Qty: 1.00

Required Qty: 1.00

MS24694-S54

Purchased

No

110

Each

176.0000

14

14

MS24694-S54

SCREW

**

DAS
9-89

APR 12 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST284

176

153846

157

m135948

19

110

Each

1,086.000

28

28

NAS1149D0363J

Purchased

No

NAS1149D0363.J

Washer

**

DAS
9-89

APR 12 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

54

m134055

54

ST260a

100

m137061

100

ST263

932

m137164

932

110

Each

1,560.000

12

12

NAS1149D0463J

Purchased

No

NAS1149D0463.J

Washer

**

DAS
9-89

APR 12 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

48

M135056

48

ST260a

600

M137166

600

ST263

912

M136983

912

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Page 1

Item ID: D412-760-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Cabin Floor Protector

Start Date: 4/12/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/19/2017 Req'd Qty: 1.00

1

Customer:

Reference: SCHEDULED

Run Start

NR1

Approvals:

Process Plan:

Date:

APR 11 2017

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-760

G

DAS
21
9-89

100

Document Control

0.00

APR 11 2017

100

DC

DOCUMENT CONTROL

0.00

Memo

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D412-760-011 CHG002

CB

DAS
21
9-89

APR 11 2017

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.03

Quality Control

REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D412-760

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Part Number	Description
X					D412-760-011	CABIN FLOOR PROTECTOR KIT
	X				D412-760-013	CABIN FLOOR PROTECTOR KIT
		X			D412-760-015	CABIN FLOOR PROTECTOR KIT
			X		D412-760-017	CABIN FLOOR PROTECTOR KIT
				X	D412-760-019	CABIN FLOOR PROTECTOR KIT
1					D3574-1	CABIN FLOOR PROTECTOR
1					D3574-2	CABIN FLOOR PROTECTOR
	1				D3574-3	CABIN FLOOR PROTECTOR
	1				D3574-4	CABIN FLOOR PROTECTOR
		1			D3574-5	CABIN FLOOR PROTECTOR
		1			D3574-6	CABIN FLOOR PROTECTOR
1					D3575-1	CABIN FLOOR PROTECTOR
1					D3575-2	CABIN FLOOR PROTECTOR
	1				D3575-3	CABIN FLOOR PROTECTOR
	1				D3575-4	CABIN FLOOR PROTECTOR
		1			D3575-5	CABIN FLOOR PROTECTOR
		1			D3575-6	CABIN FLOOR PROTECTOR
6	4	6	6	6	D3580-1	JOGGLE BRACKET
			1		D3788-1	CABIN FLOOR PROTECTOR
			1		D3788-2	CABIN FLOOR PROTECTOR
			1		D3788-3	CABIN FLOOR PROTECTOR
			1		D3788-4	CABIN FLOOR PROTECTOR
14	40	14	14	10	D3628-1	CUPPED WASHER
6	8	6	6		D3628-3	CUPPED WASHER
				1	D4122-1	FLOOR PROTECTOR, FORWARD
				1	D4122-3	FLOOR PROTECTOR, AFT
28		28	28		NAS1149D0363J	WASHER (AN960JD10)
12		12	12		NAS1149D0463J	WASHER (AN960JD416)
14		14	14		MS24694S54	SCREW
6		6	6		MS24694S100	SCREW

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Revision: **G**

Date: 13.01.03